

HELICOIL

SIZE	1D	1.5D	2D	2.5D	3D
2-0.4	20	20	22	23	25
2.5-0.45	20	20	22	23	25
3-0.5	10	11	12	15	22
4-.07	9	10	11	12	18
5-0.8	10	11	12	16	19
6-1.0	8	9	10	12	16
8-1.25	10	11	12	14	21
10-1.5	12	13	15	18	24
12-1.75	15	16	20	23	28
14-2	28	31	37	46	52
16-2	30	33	39	54	61
20-2.5	55	60	69	89	120
24-3	108	124	165	210	250
30-3.5	180	220	255	285	370

SIZE	INSERTING TOOL
2-0.4	1050
2.5-0.45	1050
3-0.5	1050
4-.07	900
5-0.8	900
6-1.0	900
8-1.25	925
10-1.5	1050
12-1.75	1150
14-2	1550
16-2	1550



SIZE	TAP / PC
2-0.4	1150
2.5-0.45	1150
3-0.5	580
4-.07	580
5-0.8	580
6-1.0	580
8-1.25	625
10-1.5	690
12-1.75	890
14-2	1300
16-2	1600

